

Connecting Xsite Structure and Xsite Frames

Tools Required

- Cordless Drill/Driver
- Level
- 5/16" Allen Bit
- Pry Bar (for leveling)
- Tape Measure

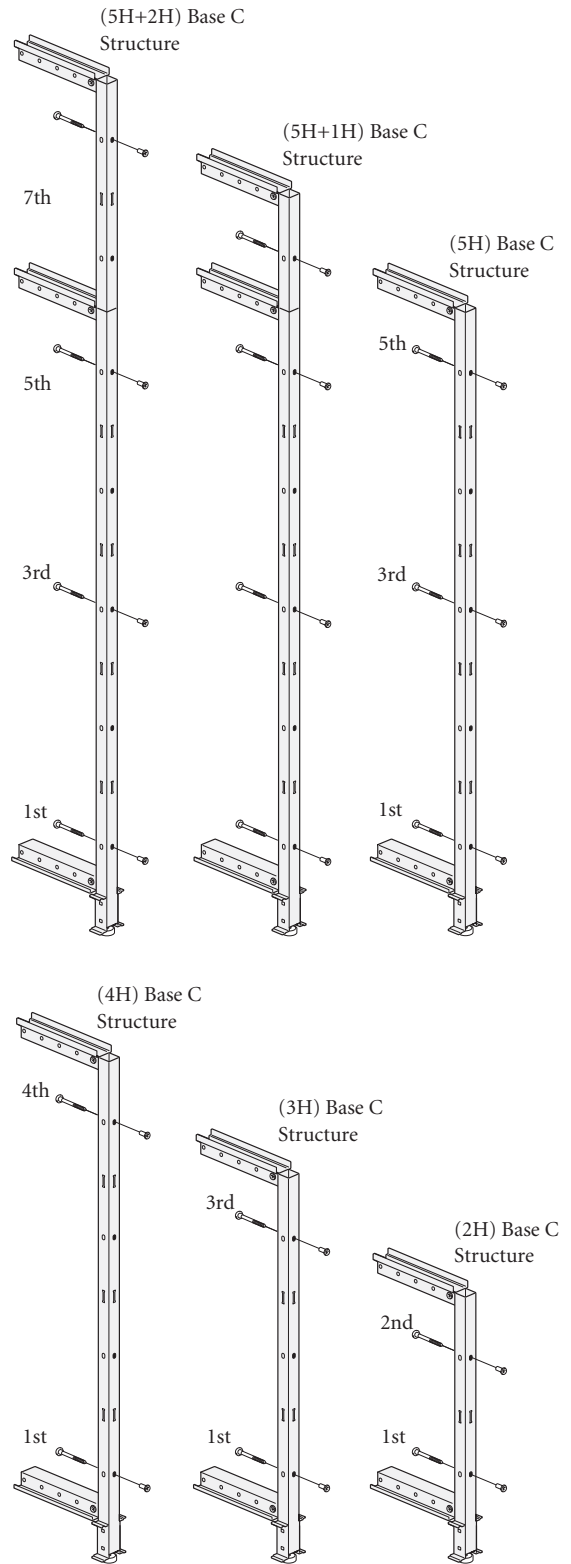
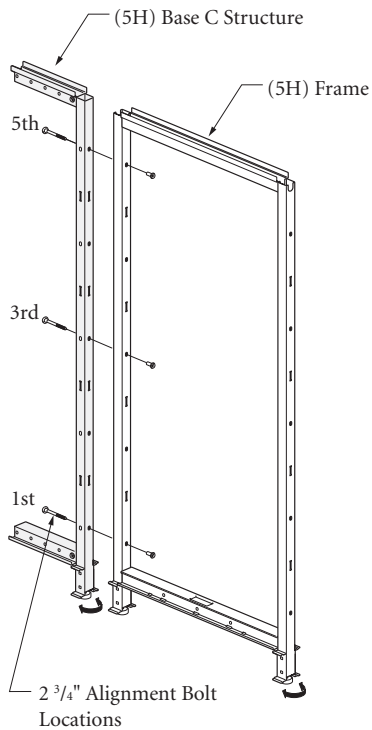
Note: A C is the linkage between old Xsite structure and new frames, 3" extenders, and connectors.

Installation

Welded Frames:

1. Frames can be attached to C's using 2 3/4" alignment bolts and receivers. (Figure A). Level assembly.

Figure A



Xsite

Installation (continued)

Frames:

2. Stacking frames can be attached to stacking C's using $2\frac{3}{4}$ " alignment bolts and receivers. (Figure B).
3. 3" extenders or stacking 3" extenders can be attached between frames or stacking frames and C's or stacking C's using $5\frac{3}{4}$ " alignment bolts and receivers. (Figure C).
Level assembly.

Figure B

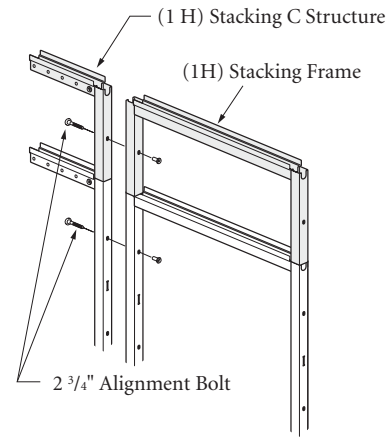
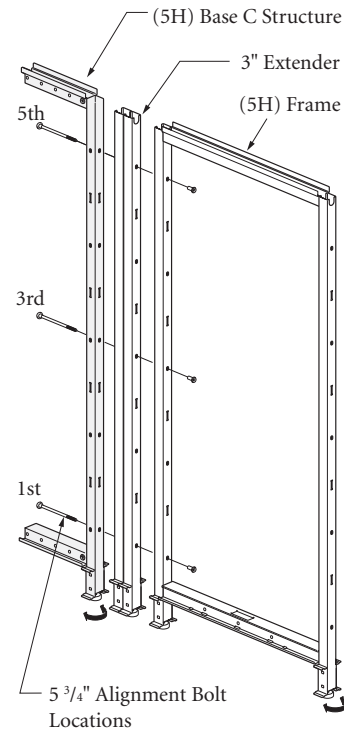


Figure C



Xsite

Installation (continued)

Connectors:

4. Connectors can be attached to C's or stacking C's using 2" connector/end trim bolts. (Figure D).
5. 3" extenders or stacking 3" extenders can be attached between C's or stacking C's and connectors using 5" connector/end trim bolts. (Figure E). Level assembly.

Figure D

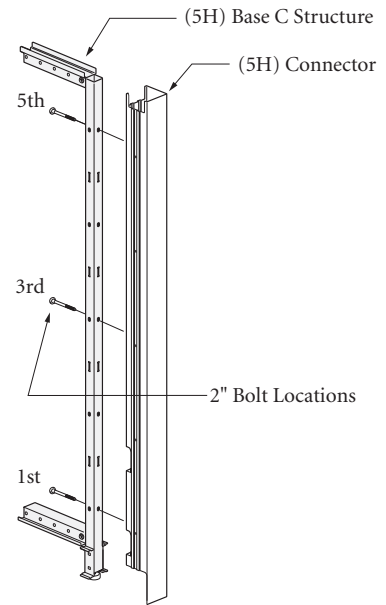


Figure E

