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# Array<sup>®</sup>

# Assembly Instructions

1998767 Revision B-07  
Complete Series Master Packet

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Proper product installation, in accordance with these instructions, is the responsibility of the installing agent.  
If you have any questions concerning these instructions, please call Kimball Office Customer Care.

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## Static “T” Leg Attachment

### Tools Required

- Power Screwdriver

### Package Contents

- 16 #10 x 1¼" Truss Head Screws
- 2 Static “T” Legs

### Installation

1. Turn table upside down and place on solid surface. (Figure A).
2. Place base on table, aligning inside holes in plate with holes 2 and 3 on table. (Figure B).
3. Install screws through base into top. Utilize all holes. Be careful not to over tighten. (Figure C).
4. Repeat Steps 2 and 3 to attach other “T” Leg to table.
5. Carefully turn unit upright. (Figure D).

Figure A

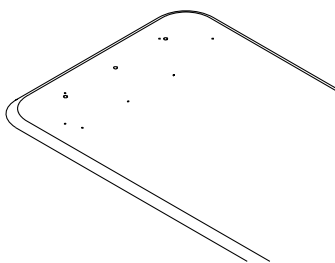


Figure B

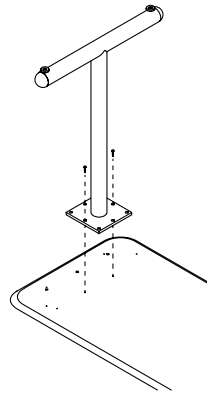


Figure C

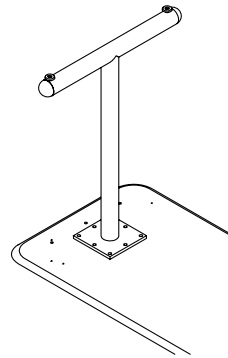
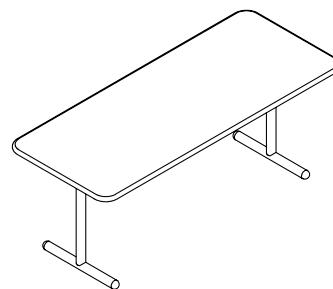


Figure D



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## “X” Base Assembly and Attachment

### Tools Required

#### X-Base Assembly:

- ¾" Open End Wrench
- Socket Driver
- ¾" Socket

#### X-Base Attachment:

- Variable Speed Drill with Torque Option
- #2 Phillips Bit

### Package Contents

- 1 Flange Nut (Item 1)
- 1 Vertical Column (Item 5)
- 1 Mounting Plate (Item 2)
- 1 X-Base (Item 6)
- 8 Mounting Screws (Item 3)
- 1 Hex Nut (Item 7)
- 1 Threaded Rod (Item 4)
- 4 Adjustable glides (Item 8)

### Installation

#### X-Base Assembly:

1. Insert the four adjustable glides (Item 8) into the bottom of the X-base (Item 6).
2. Thread hex nut (Item 7) into the threaded rod (Item 4) approximately 3 inches from one end.
3. Insert threaded rod into threaded hole in center of X-base as shown until fully engaged. Tighten hex nut securely to X-base.
4. Slide the vertical column (Item 5) with notches facing down and mounting plate (Item 2) over threaded rod.
5. Thread flange nut (Item 1) over the end of threaded rod and tighten to 70-90 foot pounds of force to secure base assembly.

#### X-Base Attachment:

1. Turn table upside down and place on solid surface.
2. Place base on table top, aligning corner holes on base to the predrilled holes in top. (Figure B).
3. Install screws provided into base and top. Utilize all holes.

**Note:** Be careful not to overtighten the screws.

Figure A

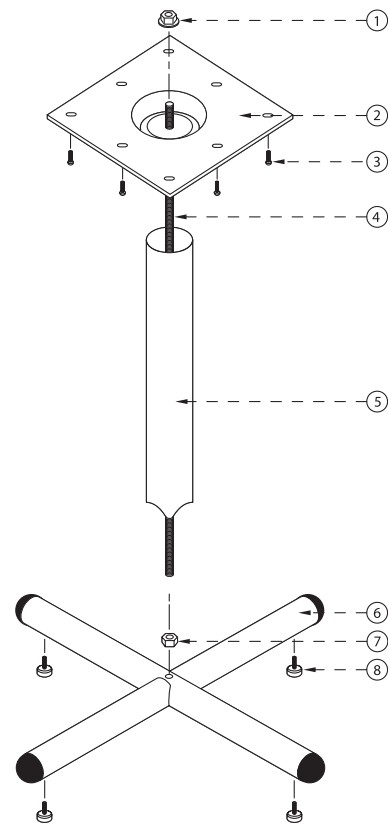
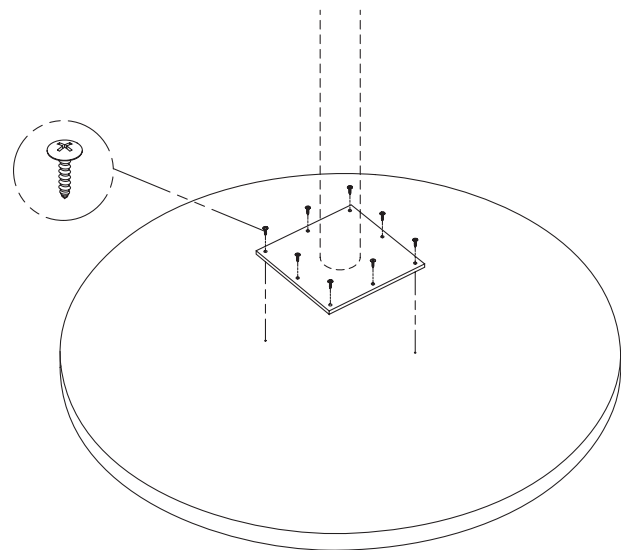


Figure B



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## Ganging Strap Attachment

### Tools Required

- Carpenter's Level

### Package Contents

- 2 Gang Strap Assemblies

### Installation

1. Place tables end to end. (Figure A).
2. Level tables by adjusting glides. Level table front-to-back and side-to-side. (Figure B).
3. Attach ganging strap to inserts in table. Do not over-tighten. (Figure C).

**Note:** Use 1 or 2 straps as needed depending on leg placement.

Figure A

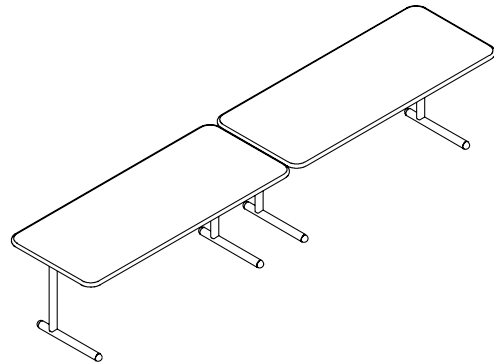


Figure B

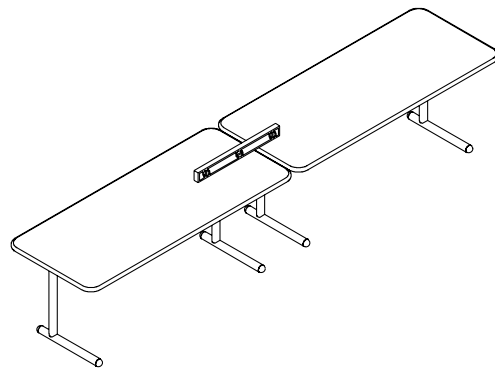
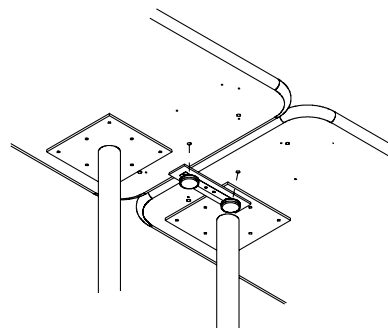


Figure C



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## Wire Manager Attachment

### Tools Required

- Variable Speed Drill with Torque Option
- #2 Phillips Bit

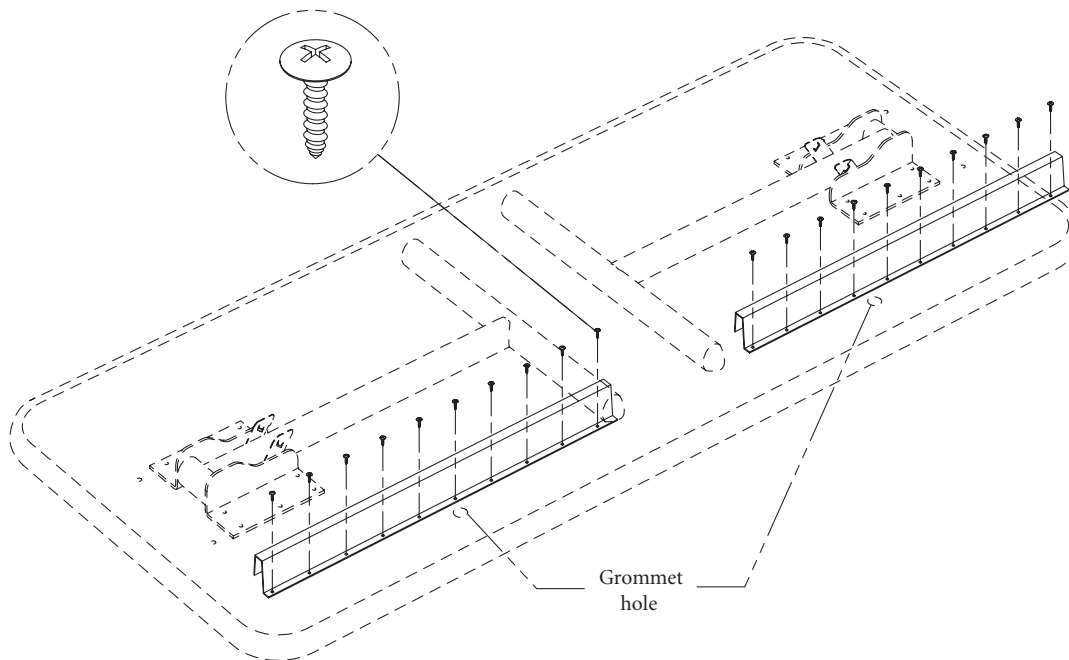
### Package Contents

- 1 30" Cable Manager
- 10 #8 x 3/4" Panhead Phillips Wood Screws

### Installation

1. Turn table upside down and place on solid surface.
2. Attach cable manager 2 1/4" from edge of table using screws provided.

**Note:** When using two managers, allow for closure of folding legs.



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## Static “C” Leg Attachment

### Tools Required

- Power Screwdriver

### Package Contents

- 16 #10 x 1¼" Truss Head Screws
- 2 Static “C” Legs

### Installation

1. Turn table upside down and place on solid surface. (Figure A).
2. Place base on table, aligning inside holes in plate with holes 1 and 2 on table. (Figure B).
3. Install screws through base into top. Utilize all holes. Be careful not to over tighten. (Figure C).
4. Repeat Steps 2 and 3 to attach other “C” Leg to table.
5. Carefully turn unit upright. (Figure D).

Figure A

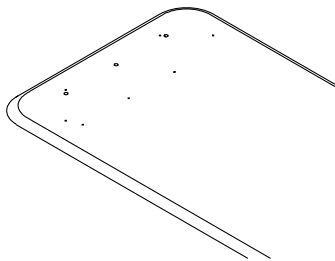


Figure B

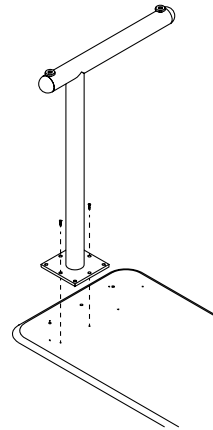


Figure C

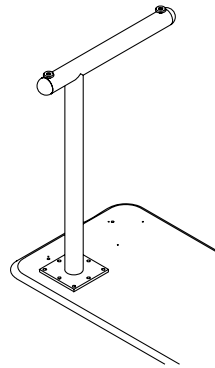
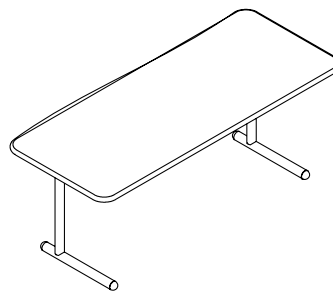


Figure D



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## Bent Column Leg Attachment

### Tools Required

- Power Screwdriver

### Package Contents

- 16 #12 x 1" Panhead Wood Screws
- 4 Bent Column Legs

### Installation

1. Turn table upside down and place on solid surface. (Figure A).
2. Place base on table, aligning holes at diagonal corners of plate with matching holes in table. Be sure bend of leg is outward. (Figure B).
3. Install screws through base into top. Utilize all holes. Be careful not to over tighten. (Figure C).
4. Repeat Steps 2 and 3 to attach other column legs to table.
5. Carefully turn unit upright. (Figure D).

Figure A

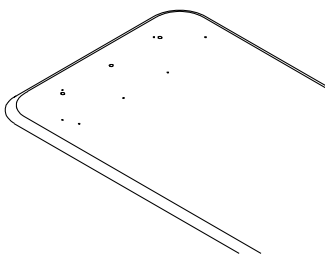


Figure B

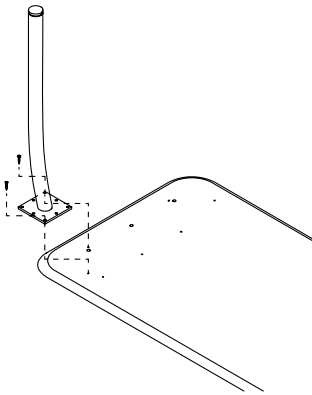


Figure C

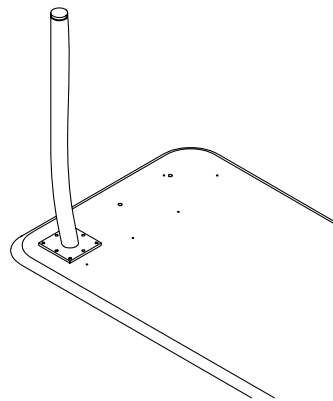
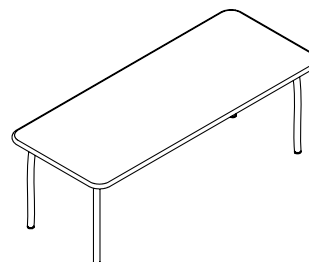


Figure D



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## Mesh Modesty Panel Attachment

### Tools Required

- Power Screwdriver
- Tape Measure or Ruler

### Package Contents

- 1 Mesh Modesty Panel (42" or 60" length)
- 2 #10 - 12 x 3/4" Panhead Screws
- 2 Plastic Mounting Clips

### Installation

**Note:** This instruction uses a worksurface with static "C" legs as an example. The mesh modesty panel will attach to any rectangular worksurface regardless of the leg style.

1. Turn worksurface face down on a smooth, solid surface. (Figure A).
2. Place a plastic mounting clip in the center of each exposed portion of the steel bar on the modesty panel. Make sure the wire management flap on the panel is facing up. (Figure B).
3. Center the mesh modesty panel on the worksurface about 3/4" in from the back edge. Make sure the wire management flap on the panel is facing up. (Figure C).
4. Use wood screws to attach plastic mounting clips to worksurface. (Figure D).
5. Carefully turn worksurface upright. (Figure E).

Figure A

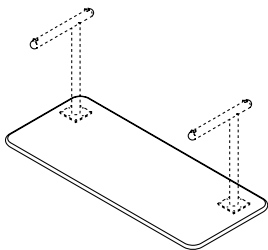


Figure B

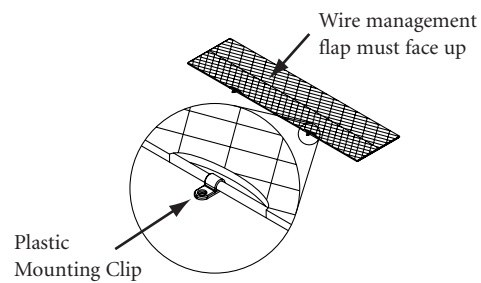


Figure C

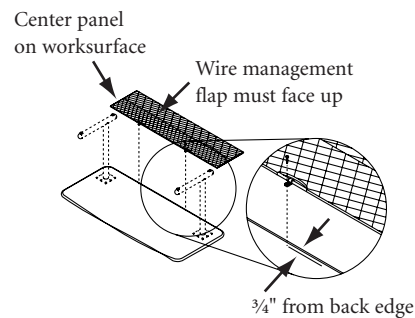


Figure D

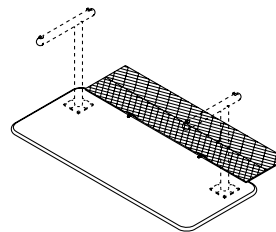


Figure E

