

“X” Base Assembly and Attachment

Tools Required

X-Base Assembly:

- ¾" Open End Wrench
- Socket Driver
- ¾" Socket

X-Base Attachment:

- Variable Speed Drill with Torque Option
- #2 Phillips Bit

Package Contents

- 1 Flange Nut (Item 1)
- 1 Mounting Plate (Item 2)
- 8 Mounting Screws (Item 3)
- 1 Threaded Rod (Item 4)
- 1 Vertical Column (Item 5)
- 1 X-Base (Item 6)
- 1 Hex Nut (Item 7)
- 4 Adjustable glides (Item 8)

Installation

X-Base Assembly:

1. Insert the four adjustable glides (Item 8) into the bottom of the X-base (Item 6).
2. Thread hex nut (Item 7) into the threaded rod (Item 4) approximately 3 inches from one end.
3. Insert threaded rod into threaded hole in center of X-base as shown until fully engaged. Tighten hex nut securely to X-base.
4. Slide the vertical column (Item 5) with notches facing down and mounting plate (Item 2) over threaded rod.
5. Thread flange nut (Item 1) over the end of threaded rod and tighten to 70-90 foot pounds of force to secure base assembly.

X-Base Attachment:

1. Turn table upside down and place on solid surface.
2. Place base on table top, aligning corner holes on base to the predrilled holes in top. (Figure B).
3. Install screws provided into base and top. Utilize all holes.

Note: Be careful not to overtighten the screws.

Figure A

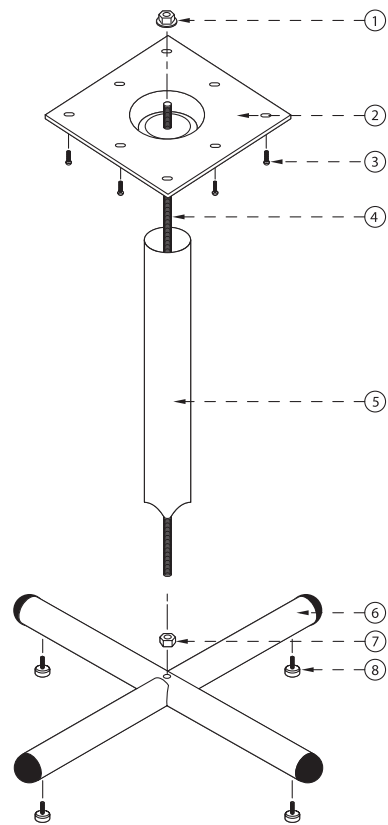


Figure B

