

Worksurface End Panel

Tools Required

- Drill with Torque Option
- #2 Phillips Head Bit
- 6" Magnetic Phillips Tip Bit or, Screwdriver
- Tape Measure
- Level

Package Contents

- #10 x 1" Phillips Panhead Particleboard Screws
- #10 x 1" Hex Washer Head Drill Tip Screws
- ¼-20 x ¾" Round Head Machine Screws

General Information

- These instructions provide the basic information needed to install any metal end panel into an Interworks® EQ panel.
- Corner worksurfaces are predrilled to accept End Panel for installation in standard flush left/right position.
- Installation process is similar for both half end panel (18"D) and full end panel (24", 30"D). Full end panel is illustrated.
- Unsupported worksurface span must not exceed 60". Kimball will not assume liability for any improperly or inadequately supported worksurface.
- Instructions are provided to install worksurface at standard desk height (28 ¾" actual height).
- End panel is designed to secure (Figure A):
 - a) Surface and panel at end of run when no wing panel is used or when undersurface is less than full depth/height.
 - b) Surface and panel when full height undersurface support is required, e.g. with some corner applications.
- End panel can be used to "share" load between two surfaces. (See Page 3).

Installation - End Panel/Worksurface Brackets

1. Smooth side should be facing away from the worksurface being supported by the end panel.
2. Two L-shaped end panel/surface brackets secure end panel to worksurface.
3. Determine whether end panel will be left or right. Relocate glides as needed.
4. Place end panel smooth side down, glides closest to you.
5. Locate pre-drilled holes for attaching end/panel surface brackets. Secure end panel/surface brackets to end panel using #10x½" screws. (Figure B).

Note: Hole patterns differ for full end and half end panel.

Figure A

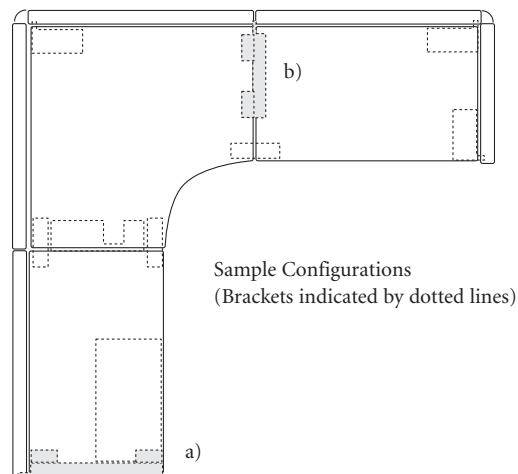
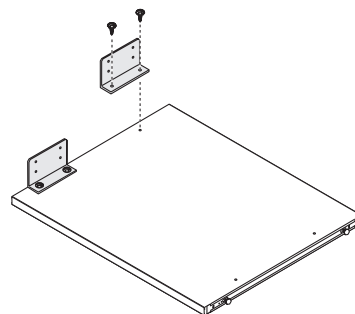


Figure B

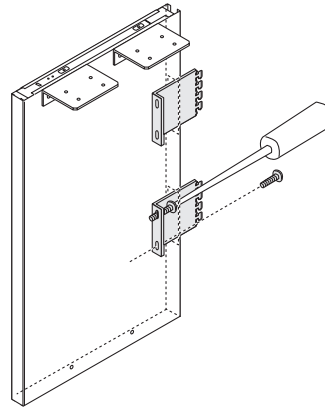


Footprint

Installation - End Panel/Side Rail Tie Brackets

1. Two reversible end panel/side rail tie brackets secure end panel to panel side rail.
2. Rear of end panel is open to accept two tie brackets. A notch in the opening corresponding to the width of the tie bracket. Internal structure of end panel has threaded nuts for installation of tie brackets.
3. Locate notches in rear of end panel. Insert bracket, hooks facing away from rear of end panel, flush against the notch at the rear of the end panel.
4. Using a minimum of 6" magnetic Phillips tip bit/screwdriver, secure brackets to end panel using $\frac{1}{4}$ "-20 screws, provided. (Figure C).

Figure C



Installation End Panel to Panel, Worksurface

1. Place end panel in desired location and insert hooks on brackets into panel side rail. (Figure D). Hooks are designed to engage the side rail slots in the "up" position; extend End Panel glides to secure End Panel.
2. Place worksurface on top of End Panel. Square and level, readjusting End Panel glides as needed.
 - Front edge**—worksurface should be slightly recessed from front edge of panel side rail.
 - Rear edge**—surfaces are flush against the panel.
3. You may or may not want to secure End Panel to surface just yet, depending on other brackets and undersurface storage being installed.

Tip: All surfaces should be in place, squared and level before you screw in brackets to surfaces. This makes any minor adjustments easier.

Note: When undersurface storage is installed adjacent to End Panel, storage and End Panel may be secured to worksurface at the same time through aligned holes in storage and End Panel/Surface Brackets. (Figure E).

4. Secure End Panel/Surface Brackets to worksurface using (four) #10x1" screws provided per bracket.

Figure D

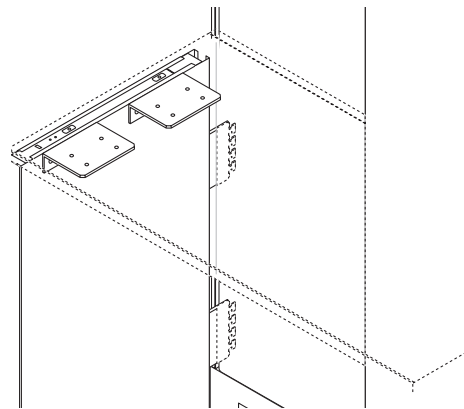
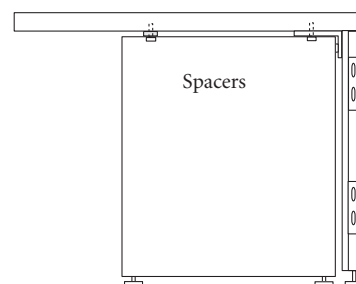


Figure E

(Rear view)



Footprint

Installation - One end panel to support two workspaces

1. Additional set of End Panel/Surface Brackets is required.
Contact Customer Care to order.
2. Install all (four) End Panel/Surface Brackets to End Panel, two per side. End Panel is predrilled on one side.
To mark smooth side, measure hole patterns on pre-drilled side and transfer to smooth side. Drill holes.
3. Insert bracket, hooks facing away from rear of End Panel, flush against the notch at the rear of the End Panel.
(Figure F).
4. Place end panel in desired location and insert hooks on the brackets into panel side rail. End panel should be centered on panel hinge. (Figure G).
5. Extend End Panel glides to secure End Panel.
6. Place surfaces onto End Panel (and other installed brackets).
Ensure it is level and square.
7. Secure End Panel/Surface Brackets to surface using (two) #10x1" screws provided per bracket.

Figure F

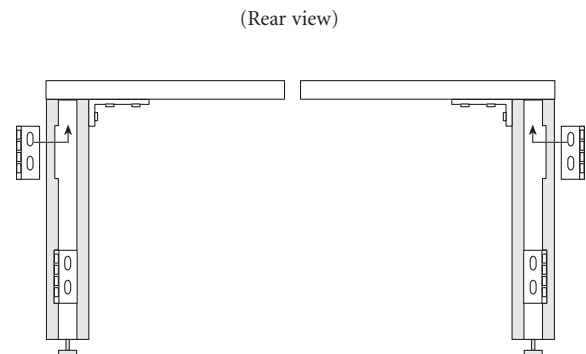


Figure G

